

Date: Wednesday, 02/05/2007 9:42:50 AM
User: Linda Lacelle











Process Sheet

Customer :	CU DAR001 Dart Helicopters Services	Drawing Name :	INLET SCOOP
Job Number :	32133 -1	Part Number :	D34789
Estimate Number :	12421	Drawing Number :	D3478 REV B
P.O. Number :	N/A	Project Number :	N/A
This Issue :	02/05/2007 S.O. No. : N/A	Drawing Revision :	B
Prsht Rev. :	NC	Material :	N/A
First Issue :	N/A Type : SMALL/MED FAB	Due Date :	09/05/2007
Previous Run :	27542	Qty:	10 Um: Each
Written By :			
Checker & Approved By :			
Comment :	: Est Rev.A New Issue: 06-01-31 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		  <p>Comment: PURCHASING Issue P/O. <u>3682</u> For D3478-9S Spin as per Dwg D3478 Possible Supplier: SIEG Material release note is required</p> <p><i>U 07-05-02</i></p>
2.0	D34789S	INLET SCOOP, SPINNING DETAIL
		  <p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) scoop outlet</p>
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		  <p>Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached</p> <p><i>Re 7/5/4 10</i></p>
4.0	QC6	DIMENSIONAL CHECK
		  <p>Comment: DIMENSIONAL CHECK</p> <p><i>10 07-05-04 ①</i></p>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		  <p>Comment: SMALL & MEDIUM FAB RESOURCE 1</p> <p>1-Scribe line at .180" Below center line of part</p> <p>2-Rough Cut Part on Band Saw Leaving some Material.</p> <p><i>10 07-05-04 ①</i></p>

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Drawing Name: INLET SCOOP

Job Number: 32133 ~1

Part Number: D34789

Job Number:



Seq. #:

Machine Or Operation:

Description :

3-Using DT8842 Angle Block,Sand Part on Disk Sander to Scribed line.

4-Deburr.

18 07-05-04 (1)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

U 07-05-04

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1)
18 07-05-04

Job Completion



U 07-05-04

